Dart Aerospace Ltd.

: VERTICAL REFERENCE DOOR 212/412

Date: User

Thursday, 17/04/2008 3:20:50 PM

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

: 38682 Job Number : 10887 **Estimate Number**

P.O. Number

: 17/04/2008 This issue

Preht Rev. : NC First Issue : 11

: 37364 **Previous Run**

Written By

Checked & Approved By

Comment

: Est Rev:A 04.09.29

Type

New issue KJ/JLM

Part Number

Due Date

Description:

DOCUMENT CONTROL

Drawing Name

: D412711011 : N/A

Drawing Number : N/A

Prolect Number : N/A **Drawing Revision**

Material

: 30/04/2008

Each

Additional Product

Job Number:



Seq. #: 1.0 Machine Or Operation:

DC

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

: PURCHASED PARTS

2.0



PURCHASING

Comment: PURCHASING

Issue P/O: __(0 | 73

"Assembly of D412-711-011 Door

Send a copy of this IPP

D412711041 3.0

CLOS/04/17 to Eagle Copters

Vertical Reference Door Assembly

Comment: Qty.:

1,0000 Each(s)/Unit Total:

1.0000 Each(s)

Vertical Ref. Door Assy

D412711101 4.0

Replacement Bubble Window



Comment: Qty.:

1,0000 Each(s)/Unit Total:

1.0000 Each(s)

5.0

D412711111

Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total:

1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

Page 1

Form: rprocess

04/17/2008 02:29 613-632-1053 Thursday, 17/04/2008 3:20:50 PM Date: **Process Sheet** Linda Lacelle User: Drawing Name: VERTICAL REFERENCE DOOR 212/412 Customer: CU-DAR001 Dart Helicopters Services Part Number: D412711011 Job Number: 38682 Job Number: Description: Seq. #: Machine Or Operation: Instrument Panel, 412 EA2046915412 6.0 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: Pick: Packing Kit Description Batch **Qty Part Number** W/6 44499 1 EA20469-15-412 Instrument Panel, 212/412 OUTSIDE SERVICES OUTSIDE SERVICE 7.0 Comment: Sub-Contracting OUTSIDE SERVICES **EAGLE** Pick: Qty Part Number Description Batch 1/201-030-853-119 IH Co-pilot Door 1/201-030-853-119 IH Co-pilot Door 1 204-030-853-119 LH Co-pilot Door Attach serviceable tags 2- EAGLE D2046902 Sheet Fabricate/Pick the following parts to go into the door in accordance with: 1 Rev. 3 D2046902 Sheet 2 Rev. 2 D2046902 Sheet 3 Rev. 0 D2046901 Sheet 3 Rev. 1 Description Batch Qty Part Number LT08-005914 1 EB212-100L / EA20469-3 Window 10-08-001223 Rubber Strip EA20469-05 Aluminum Strip_ 1 EA20469-06 44499 Angle 1 EA20469-07 % 44499 1 EA20469-08 Placard Rear Rib Assy 1 EA20469-10 Angle EA20469-11 W/s.44499 1 EA20469-12 Fwd Rib W/6 44499 Window 1 EA20469-13 44499 Window Retainer 1 EA20469-14 **Armrest Assy** 1 EA20469-16 EA20469-17 Angle

Door Inner Skin

Link

Rod

Arm Assy

Door Cover Panel

Material Certification / Proof of Traceability / Certificate of Conformity required

1 EA20469-18

EA20469-21 2 EA20469-23

EA20469-24

EA20469-25

Thursday, 17/04/2008 3:20:50 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 38682

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

3-EAGLE

Pick:

Oty Part Number Description Batch

14 AN3-3ABolt 07-008057

22 ANS-4ABOIL 06 - 014766

24 AN3-7ABOIT 06-00 78 45

6 AN960-6L Washer 07- 00325/

90 AN960-10L Washer 06 - 014 919

34 CR3242-4-2 Rivet 07-0005/0

135MS20426AD3-3 Rivet 07-006985

140MS20426AD4-3 Rivet 05-002460

25 MS20470AD3-3 Rivet 07-007/87

90 MS20470AD4-3 Rivet 07-007196

21 MS21042L3 Nut 07-008857

2 MS21042L06 Nut 06-614775

13 MS21069L3 Nut Plate 07-006988

8 MS21069L08 Nut Plate 06-0097/6

1 MS21071L3 Nut Plate 06-013190

1 MS21071L08 Nut Plate 07- 006989

Nut Plate 07-004282 9 MS21075L3

2 MS24677-12 Gcrew O.5

MS27039-1-09 Screw 06 - 0/4/77 Z

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install

EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP

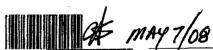




10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

04/17/2008 02:29

613-632-1053

DART PRODUCTION

PAGE 05/05

Date:

Thursday, 17/04/2008 3:20:50 PM

Customer: CU-DAR001 Dart Helicopters Services

User:

Linda Lacelle

Process Sheet

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 38682

Part Number: D412711011

Job Number:



Seq. #:

Job Completion

Machine Or Operation:

Description:

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



U 08,05.08

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 44665

V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1

L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Bell Co-Pilot Door as per STC SH 92-55

Resolution:

Modified Bell

Co-Pilot Door as per STC SH 92-55

(SR00938NY)

1.1 Work Done By: Robbie Neyrinck

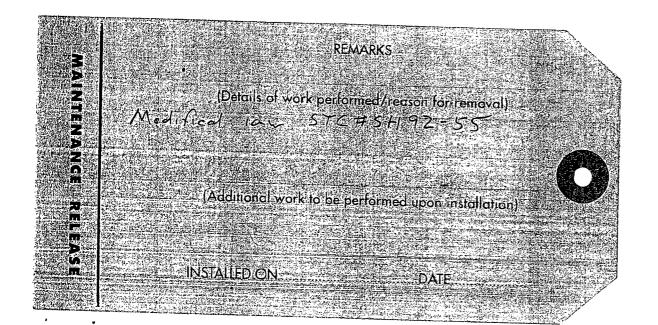
The maintenance described above has been performed in accordance with the applicable standards of airworthiness. AMO 6-81 Signature: Colin Gould on 5/6/2008

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILL EA20469-03 and	0	LT-08-005914	New	1
	D412-711-101		,		

^{*} End of Report *

				i de la companya de La companya de la co	
	EAGLE COPTER	Ericalgary Alber	CELTB WARZE 7G9 OWLENC -6-81		
Femilylo ZAC Total Filmes	## (SEL) / 2 14-630-850 / 2 15-16-16	Type/Model Senal No. Work Order	4/2 /k /4665		
line pod dać Pravlate G	☑ Tested D/ Bi		ation 🔽 Rem		
standards ハベス DAIE	6/08	THORIZED INSPECTOR!	LICNA/S		
			Charles and a Late of the work	in the Kind Continues and the	7.42.20



Dart Aerospace Ltd.

: VERTICAL REFERENCE DOOR 212/412

Date: User: Thursday, 17/04/2008 3:20:50 PM

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number **Estimate Number** : 38682

: 10887

P.O. Number This Issue

: 17/04/2008

: NC

Prsht Rev. : 11 First Issue

: 37364

Written By Checked & Approved By

Comment

Previous Run

Type

: Est Rev:A 04.09.29 New issue KJ/JLM

: PURCHASED PARTS

Due Date

Material

: N/A

- N/A

: N/A

: 30/04/2008

: D412711011

Qty:

1 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

DOCUMENT CONTROL

Description:

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0

3.0

4,0

PURCHASING

Comment: PURCHASING

Issue P/O: __(0 | 73

_ to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

D412711041

Vertical Reference Door Assembly

rd08/04/17



Comment: Qty.:

1,0000 Each(s)/Unit Total:

1,0000 Each(s)

Vertical Ref. Door Assy

D412711101

Replacement Bubble Window



1.0000 Each(s) 1,0000 Each(s)/Unit Total: Comment: Qtv.:

5.0

D412711111

Wiring Hamess, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total:

1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

Form: rprocess

Thursday, 17/04/2008 3:20:50 PM

Linda Lacelle User:

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 38682

Part Number: D412711011

Description:

Job Number:



Seq. #:

Machine Or Operation:

6.0

EA2046915412

Instrument Panel, 412



Comment: Qty.:

1,0000 Each(s)/Unit Total:

1,0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch 1 EA20469-15-412 Instrument Panel, 212/412

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number 1 204-030-853-119 LH Co-pilot Door

Description Batch W/0 44665 (customer supplied)

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number

Description

EB212-100L / EA20469-3 Window

Angle

Window

Angle.

Door Inner Skin

Door Cover Panel

LT08-005914

EA20469-05

Rubber Strip

10-08-001223

EA20469-06

Aluminum Strip 10e1

EA20469-07

FA20469-08

Placard

EA20469-10 Rear Rib Assy

Angle EA20469-11

Fwd Rib EA20469-12

EA20469-13

EA20469-14

Window Retainer

Armrest Assy EA20469-16

EA20469-17

EA20469-18

EA20469-21

Link EA20469-23

EA20469-24 Rod

Arm Assy EA20469-25

Material Certification / Proof of Traceability / Certificate of Conformity required

Thursday, 17/04/2008 3:20:50 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 38682

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt 07-008057

22 AN3-4ABOIT Ob - 0/4766

24 AN3-7ABolt 06 - 00 78 45

6 AN960-6L Washer 07- 00325/

90 AN960-101 Washer 06 - 014 919

34 CR3242-4-2 Rivet 07-000510

07-006985 135MS20426AD3-3 Rivet

Rivet 05-002460 140MS20426AD4-3 Rivet 07-007187

25 MS20470AD3-3 Rivet 67-007196 90 MS20470AD4-3

21 MS21012L3 Nut 07-008857

2 MS21042L06 Nut 06-614775

Nut Plate 07-006988 13 MS21069L3

MS21069L08 Nut Plate 06-0097/6

Nut Plate 06-013 190 MS21071L3

MS21071L08 Nut Plate 07-006989

Nut Plate 07-004282 MS21075L3

Gcrew 05-01/93/ MS24677-12

MS27039-1-09 Screw 06

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5



INSPECT WORK TO CURRENT STEP

WORK TO CURRENT STEP Comment: INSPEC

10.0

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

04/17/2008 02:29

613-632-1053

DART PRODUCTION

PAGE 05/05

Date:

Thursday, 17/04/2008 3:20:50 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 38682

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 44665

V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1

L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Bell Co-Pilot Door as per STC SH 92-55

Resolution:

Modified Bell

Co-Pilot Door as per STC SH 92-55

(SR00938NY)

1.1 Work Done By: Robbie Neyrinck

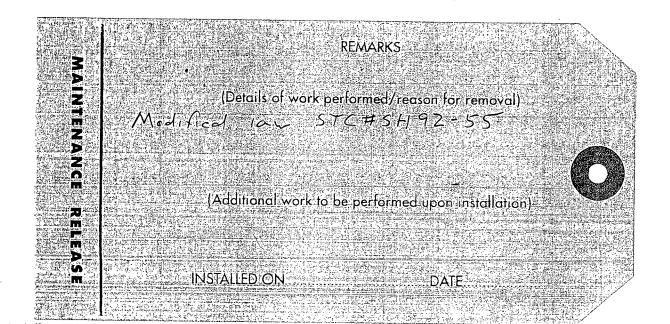
The maintenance described above has been performed in accordance with the applicable standards of airworthiness. AMO 6-81 Signature: Colin Gould on 5/6/2008

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW EA20469-03 and	ILO	LT-08-005914	New	1
	D412-711-101				

^{*} End of Report *

	totras abbitadas de la companyo
TEXTELE COPTERS M	AINTENANCE LID.
823 McTAVISH ROAD NIE. C	ALGARY ALBERTA TZE TG9
Monoradamo Deex Geral	
Majalifaoil (Springer)	pe/Model
	erial No.
Iolal line	Verbaul 3
Inspected ■ Tested ■ Repair	回射Modification 回 Removal 日
	《数数字》:"我们,我们就是一些有效的,我们就是一个不知识的,我们就是一个的,我们就是一个的。"他们,
The maintenance described has been per	formed in accordance with the applicable.
standards of airworthiness	
DATE NAME OR AUTHOR	ZEDINSPECTOR. LIC NG /STAMP
DATE Details of outstanding work ar	d other information of the state of the stat



Tuesday, 06/05/2008 12:39:17 PM

User

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number** : 38682

P.O. Number

: 10887

This Issue

: 06/05/2008

: NC

Prsht Rev.

First Issue **Previous Run**

: 17/04/2008

: 37364

Written By Checked & Approved By

Comment

: Est Rev:A 04.09.29

Type

S.O. No. :

New issue KJ/JLM

: PURCHASED PARTS

Drawing Revision Material

Drawing Name

Part Number

Drawing Number

Project Number

Due Date

: 30/04/2008

: D412711011

: N/A

: N/A

: N/A

Qty:

: VERTICAL REFERENCE DOOR 212/412

1 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

DOCUMENT CONTROL

1.0

08-5.00

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 4173 to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

C 708/04/17



Job Completion



Dart Aerospace Ltd.

Thursday, 17/04/2008 3:20:50 PM Dale I Indo I scella User : CU-DAR001 Dart Helicopters Services Customer Job Number : 38682

Process Sheet

Drawing Name

: VERTICAL REFERENCE DOOR 212/412

Estimate Number

: 10887

P.O. Number

: 17/04/2008

Type

S.O. No. :

Part Number **Drawing Number** : D412711011 . N/A

Project Number

: N/A · N/A

Drawing Revision Material Due Date

: 30/04/2008

Qty:

Each

1 Um:

Previous Run Written By

This issue

Prsht Rev.

First Issue

: // : 37364

: NC

Checked & Approved By

Comment

: Est Rev:A 04.09.29 New issue KJ/JLM

: PURCHASED PARTS

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0

PURCHASING



Comment: PURCHASING

Issue P/O: ___

"Assembly of D412-711-011 Door

to Eagle Copters

r/28/04/17

Send a copy of this IPP

D412711041 3.0

Vertical Reference Door Assembly



1,0000 Each(s)/Unit Total:

1,0000 Each(s)

Comment: Qty.: Vertical Ref. Door Assy

D412711101

Replacement Bubble Window





Comment: Qtv.:

1,0000 Each(s)/Unit Total:

1.0000 Each(s)

5.0

4,0

D412711111

Wiring Harness, 212/412



Comment: Qty.:

1,0000 Eagle(s)/Unit Total:

1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

Not requied - replacement door - customer has wining Harness. MAy 6/08

Page 1

Form: rorocess

613-632-1053

Thursday, 17/04/2008 3:20:50 PM Date: **Process Sheet** Linda Lacelle User: Drawing Name: VERTICAL REFERENCE DOOR 212/412 Customer: CU-DAR001 Dart Helicopters Services Part Number: D412711011 Job Number: 38682 Job Number: Description: Seq. #: Machine Or Operation: instrument Panel, 412 EA2046915412 6.0 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: Pick: Packing Kit Description Batch W/0 44499 **Qty Part Number** 1 EA20469-15-412 Instrument Panel, 212/412 OUTSIDE SERVICES OUTSIDE SERVICE 7.0 Comment: Sub-Contracting OUTSIDE SERVICES **EAGLE** Pick: Qty Part Number Description Batch W/0 44665 (customer supplied) 1 204-030-853-119 LH Co-pilot Door Attach serviceable tags 2- EAGLE D2046902 Sheet Fabricate/Pick the following parts to go into the door in accordance with: 1 Rev. 3 D2046902 Sheet 2 Rev. 2 D2046902 Sheet 3 Rev. 0 D2046901 Sheet 3 Rev. 1 Description Batch Qty Part Number LT08-005914 EB212-100L / EA20469-3 Window 10-08-001223 EA20469-05 Rubber Strip Aluminum Strip De EA20469-06 EA20469-07 Angle EA20469-08 Placard EA20469-10 Rear Rib Assy EA20469-11 Angle EA20469-12 Fwd Rlb EA20469-13 Window Window Retainer EA20469-14 EA20469-16 Armrest Assy Angle EA20469-17 Door Inner Skin EA20469-18 Door Cover Panel EA20469-21 EA20469-23 Link EA20469-24 Rod EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Conformity required

Thursday, 17/04/2008 3:20:50 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number

Job Number: 38682

Part Number: D412711011

Job Number:



Sea. #:

Machine Or Operation:

Description:

3-EAGLE

Pick:

Oty Part Number Description Batch

14 AN3-3ABOIL 07-008057

22 AN3-4ABOK 06 - 014766

24 AN3-7ABOIL 06-00 78 45

6 AN960-6L Washer 07- 00325/

613-632-1053

90 AN960-10L Washer 06 - 014919

34 CR3242-4-2 Rivet 07-0005/0

135MS20426AD3-3 Rivet 07-006985

140MS20426AD4-3 Rivet 05-002460

25 MS20470AD3-3 Rivet 07-007187

90 MS20470AD4-3 Rivet 67-007196

24 MS21042L3 Nut 07-008857

2 MS21042L06 Nut 06-614775

13 MS21069L3 Nut Plate 07-006988

8 MS21069L08 Nut Plate 06-0097/6

1 MS21071L3 Nut Plate 06-013/90

1 MS21071L08 Nut Plate 07-006989

9 MS21075L3 Nut Plate 07-004282

2 MS24677-12 Grew 05-01/93/

6 MS27039-1-09 Screw <u>O6 - 014772</u>

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

May 6/08

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:_

04/17/2008 02:29

613-632-1053

DART PRODUCTION

PAGE 05/05

Date:

Thursday, 17/04/2008 3:20:50 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 38682

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 44665

V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1

L/H DOOR ASSEMBLY

Squawk: 1.1

<u>Discrepancy:</u> Modify Bell Co-Pilot Door as per STC SH 92-55 Resolution:

Modified Bell Co

Co-Pilot Door as per STC SH 92-55

(SR00938NY)

1.1 Work Done By: Robbie Neyrinck

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. AMO 6-81 Signature: Colin Gould on 5/6/2008

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW EA20469-03 and	ILO	LT-08-005914	New	1
	D412-711-101				

^{*} End of Report *

	1 1 1 1 1
EAGLE COPTERS MAINTENANCE LTD.	u 9
Digit APPROVAL No. 46-81	4
EAGLE COPTERS MAIN ENANCE COMMISSION FOR THE PROPERTY OF THE P	
Work Order 74.6.5	5
Overhaul	
Previous centrication!! The maintenance described has been performed in accordance with the applicable.	
standards of all worthiness:	MAIN
NAME OR AUTHORIZED INSPECTOR LIC No./ STAMP Details of outstanding work and other information on reverse	

REMARKS	Šħ.
(Details of work performed/reason for removal) Medifical: 165 STC#SF192=55	
	À
[Additional work to be performed upon installation]	7
INSTALLED ON DATE	
	,

Qty:

1 Um:

Each

: VERTICAL REFERENCE DOOR 212/412

: D412711011

: 30/04/2008

: N/A

: N/A

: N/A

Date: User: Thursday, 17/04/2008 3:20:50 PM

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

Job Number

: 38682

Estimate Number

: 10887

P.O. Number

This Issue Prsht Rev. : 17/04/2008

: NC

First Issue : //

: 37364

Previous Run Written By

Checked & Approved By Comment

: Est Rev:A 04.09.29

: PURCHASED PARTS

New issue KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

DOCUMENT CONTROL

1.0 DC

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PG



PURCHASING



Comment: PURCHASING

D412711041

Issue P/O: __(0|73

to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

Vertical Reference Door Assembly

CLOS/04117



Comment: Qty.: 1.0000 Each(s)/Unit

Total: 1.0000 Each(s)

Vertical Ref. Door Assy

D412711101 4.0

Replacement Bubble Window



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

1.0000 Each(s)

5.0

3.0

D412711111

Wiring Harness, 212/412

Comment: Qty.:

1.0000 Eagle(s)/Unit Total:

1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

Page 1

Form: rprocess

	hursday, 17/04/2008 3:20:50 inda Lacelle	PM Process Sheet	
Custom	er: CU-DAR001 Dart Helicop	ters Services Drawing Name	: VERTICAL REFERENCE DOOR 212/412
		•	
Job Numb	er: 38682	Part Number	: D412711011
Job Number:		A MI (MI	
		A HIII.	
Seq. #:	Machine Or Operation:	Des	scription :
6.0	EA2046915412	Instrument Panel, 412	/ (AMI) (AMI)
Com	ment: Qty.: 1.0000 Each	n(s)/Unit Total: 1.0000 Each(s)	(100) 100
	Pick: Packing Kit	(0)	
	Qty Part Number	Description Batch	
	1 EA20469-15-412	Instrument Panel, 212/412	
7.0	OUTSIDE SERVICE	OUTSIDE SERVICES	
		TOURS OF RUMOS O	A (MARIA MAINT BANK AND LAND)
Con	ment: Sub-Contracting OU	ISIDE SERVICES	
	EAGLE		
		nber Description Batch	
	· · · · · · · · · · · · · · · · · · ·	H Co-pilot Door	
	Attach serviceable ta	gs	
	2- EAGLE		th: D2046902 Sheet
		llowing parts to go into the door in accordance wit	(n: D2040902 Sileet
	1 Rev. 3	lav. O	
	D2046902 Sheet 2 R D2046902 Sheet 3 R		
	D2046901 Sheet 3 R		
	D2040301 Sheet 3 N	6V. 1	
	Qty Part Number	Description Batch	·
	· ·	A20469-3 Window	
		Rubber Strip	
		Numinum Strip	
	1 EA20469-07 A	ngle	
	1 EA20469-08 F	Placard	
	1 EA20469-10 F	Rear Rib Assy	
		Angle	
		wd Rib	
		Vindow	
		Vindow Retainer	
		Armrest Assy	
		angle	
		Ooor Inner Skin	
		Ooor Cover Panel	
		ink	
		Rod	
		Arm Assy	required
	iviaterial Certification	/ Proof of Traceability / Certificate of Conformity re	equireu

Thursday, 17/04/2008 3:20:50 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 38682

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt

22 AN3-4ABolt

24 AN3-7ABolt_

6 AN960-6L Washer

90 AN960-10L Washer

34 CR3242-4-2 Rivet _

135MS20426AD3-3 Rivet

140MS20426AD4-3 Rivet

25 MS20470AD3-3 Rivet

90 MS20470AD4-3 Rivet _____

24 MS21042L3 Nut_

2 MS21042L06 Nut

13 MS21069L3 Nut Plate

8 MS21069L08 Nut Plate

Nut Plate 1 MS21071L3

MS21071L08 Nut Plate

9 MS21075L3 Nut Plate

2 MS24677-12 Screw

6 MS27039-1-09 Screw

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP 10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Thursday, 17/04/2008 3:20:50 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 38682

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



L Lacelle

From: Joe Djorganoski [jdjorg@eaglecopters.com]

Sent: April 17, 2008 2:20 PM

To: 'Mike Mallon'; 'Harvey Siemens'

Cc: 'Mike O'Reilly'; 'Bill Beckett'; 'Peggy McDonald'; 'L Lacelle'

Subject: RE: RUSH 412 Vertical reference door

Thanks Mike.

I need ASAP a PO from Dart to open W/O and start ordering and fabricating the mod parts and speed-up the process of modification.

Cheers,

Joe Djorganoski

Senior Project Manager
Eagle Copters Maintenance Ltd.
823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9
Tel: (800) 564-6469, Tel: (403) 250-7370, Fax: (403) 250-7584
e-mail: jdjorg@eaglecopters.com

From: Mike Mallon [mailto:mmallon@eaglecopters.com]

Sent: Thursday, April 17, 2008 12:04 PM

To: 'Joe Djorganoski'

Subject: FW: RUSH 412 Vertical reference door

Mike Mallon

From: Mike O'Reilly [mailto:moreilly@eaglecopters.com]

Sent: Thursday, April 17, 2008 10:31 AM **To:** 'Peggy McDonald'; 'Mike Mallon' **Cc:** 'Bill Beckett'; llacelle@dartaero.com

Subject: RE: RUSH 412 Vertical reference door

Done.

MO

From: Peggy McDonald [mailto:peggy@darths.com]

Sent: Thursday, April 17, 2008 10:31 AM

To: 'Mike Mallon'

Cc: 'Bill Beckett'; llacelle@dartaero.com; 'Mike O'Reilly'

Subject: RUSH 412 Vertical reference door

Importance: High

HI Mike,

I need your assistance with a 412 replacement VR door for Edwards.

As I have discussed with Bill, Edwards found the door they received unacceptable to install on **San Deigo's NEW 412EP S/N 36466**.

Edwards is shipping the door from S/N 36466 directly to Eagle to be modified (trying to ship today). I will provide a waybill number as soon as it is available.

We need the replacement door onsite at Edwards NO LATER THAN May 15.

Please keep me up-to-date regarding this time sensitive delivery.

Bill, you will see the PO from DHS today.

Thanks everyone Peggy

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Any views expressed in this message are those of the individual sender, except where the sender specifically states them to be the views of DART Helicopter Services.



Purchase Order

P.O. Box 37

Hawkesbury. Ontario K6A 2R4

Canada Phone:

Fax:

613-632-3336 613-632-4443
 Date
 Page

 Apr 17, 2008
 1

 Purchase Order Number
 9001113

Vendor Address:

Dart Aerospace Ltd 1270 Aberdeen Street Hawkesburv. ON K6A 1K7 Canada Drop Ship:

CEDWA01

Edwards & Associates, Inc. 450 Industrial Park Drive

Piney Flats

USA

TN 37686

Martie Lawson

1 423 538 5111 62-1013793

Tax ID# Cust PO#

PO81800EA

Requested Ship Date Ship Via PO Date Salesperson Vendor NO **Terms** May 13, 2008 FedEx Economy **PEGGY** VDART01 Apr 17, 2008 DNET30 **Customer Freight Acct** Availability Sales Order Number **Additional Comments** May 13-08 1517-9324-0 (DAS ACCT) Good to Go NM 17Apr08 CRFQ10309

	Qty. Ordered			Drop- Ship	Unit Cost	Total Discour	nt	Extended Cost
1 2	1 1	D412-711-011 DPREPAID	Vertical Reference Door Dart Freight Prepaid	Yes Yes	12,798.00 0.00	3,199.50 0.00		
						REF	RE	ICE ONLY
			·		RE	ERENC	; E O'	NTA
20 C 10	USTOMER 0% DISCOU	G LESS \$3000 FOR SUPPLIED DOOR LESS INT PER PM. PLEASE	Tax Summary: GST 0.0 PSTON 0.0		Less: included tax		1	0.00
Α		EGGY MCDONALD WITH ONS REGARDING THIS			Subtotal Total tax			9,598.50 0.00
					Total purchase o	rder USD		9,598.50